



CAST PRODUCTS, INC.

Job Description

Position Title: Aluminum Shot Blast Operator

Last Updated: 7/26/2016

Prepared By: Human Resources

General Summary

Accountable for shot blast machine operation.

Responsibilities

1 **Follow Supervisor's Instructions**

Follow routing sheet instructions step by step for shot blast operations.
Report equipment concerns to Supervisor or Set-Up Technician.
Make machine adjustments per Supervisor or Work Instructions.
Perform other duties as assigned by Supervisor.

2 **Production Procedures**

Perform indicated operation(s) and follow Work Instruction Book.
Move parts to scale.

3 **Paperwork**

Check routing sheet, and fill out at end of job.

4 **Quality**

Stop production when nonconformity has been found and inform Supervisor or Set-Up Technician.
Verify parts per routing sheet, work instructions, and samples if available.

5 **Housekeeping**

Cleanup work area as often as necessary as well as at end of each shift.
Remove dust from the collection drum once per shift.

6 **Other**

Wear assigned PPE.
Follow CPI rules and regulations regarding safety, discipline, cooperation and teamwork.
Follow 5S Principals as outlined during 5S training.
All employee owned measuring equipment must be inventoried and calibrated by the Quality Department per calibration schedule.
Inform Set-Up Technician to remove stuck parts inside the machine.

Job Specifications

Training Requirements

Internal Training
ISO Training
New Employee Orientation (EMP 101)
Quality Training per Operator Training Manual (MAN 205)
Safety Procedures

Reports To

Production Manager

Supervises Directly

N/A